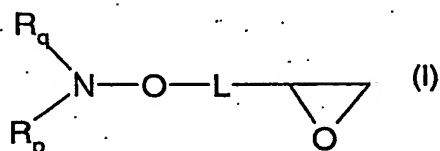


Claims

1. Method for the preparation of a comb or star copolymer comprising

a) polymerising in a first step one or more epoxy group containing monomers to obtain a polyether, wherein at least one monomer is of formula (I)



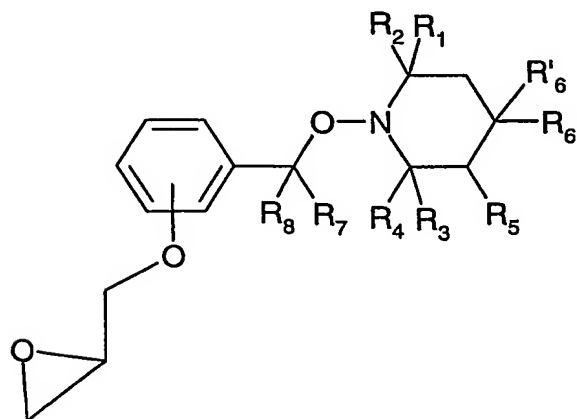
wherein L is a linking group selected from the group consisting of C<sub>1</sub>-C<sub>18</sub>alkylene, phenylene, phenylene-C<sub>1</sub>-C<sub>18</sub>alkylene, C<sub>1</sub>-C<sub>18</sub>alkylene-phenylene, C<sub>1</sub>-C<sub>18</sub>alkylene-phenylene-oxy and C<sub>5</sub>-C<sub>12</sub>cycloalkylene;

R<sub>p</sub> and R<sub>q</sub> are independently tertiary bound C<sub>4</sub>-C<sub>28</sub>alkyl groups which are unsubstituted or substituted by one or more electron withdrawing groups or by phenyl; or

R<sub>p</sub> and R<sub>q</sub> together form a 5 or 6 membered heterocyclic ring which is substituted at least by 4 C<sub>1</sub>-C<sub>4</sub>alkyl groups and which may be interrupted by a further nitrogen or oxygen atom; and in a second step

b) adding to the polymer obtained in step a) at least one ethylenically unsaturated monomer, heating the resulting mixture to a temperature where cleavage of the nitroxylether bond occurs and radical polymerization starts; and polymerizing to the desired degree.

2. A process according to claim 1 wherein the monomer is of formula (II)



(II) wherein

R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub> and R<sub>4</sub> are independently of each other C<sub>1</sub>-C<sub>4</sub>alkyl;

R<sub>5</sub> is hydrogen or C<sub>1</sub>-C<sub>4</sub>alkyl;

$R'_6$  is hydrogen and  $R_6$  is H,  $OR_{10}$ ,  $NR_{10}R_{11}$ ,  $-O-C(O)-R_{10}$  or  $NR_{11}-C(O)-R_{10}$ ;

$R_{10}$  and  $R_{11}$  independently are hydrogen,  $C_1-C_{18}$ alkyl,  $C_2-C_{18}$ alkenyl,  $C_2-C_{18}$ alkinyl or  $C_2-C_{18}$ alkyl which is substituted by at least one hydroxy group or, if  $R_6$  is  $NR_{10}R_{11}$ , taken together, form a  $C_2-C_{12}$ alkylene bridge or a  $C_2-C_{12}$ alkylene bridge interrupted by at least one O atom; or

$R_6$  and  $R'_6$  together are both hydrogen, a group  $=O$  or  $=N-O-R_{20}$  wherein

$R_{20}$  is H, straight or branched  $C_1-C_{18}$ alkyl,  $C_3-C_{18}$ alkenyl or  $C_3-C_{18}$ alkinyl, which may be unsubstituted or substituted, by one or more OH,  $C_1-C_8$ alkoxy, carboxy,  $C_1-C_8$ alkoxycarbonyl;  $C_5-C_{12}$ cycloalkyl or  $C_5-C_{12}$ cycloalkenyl;

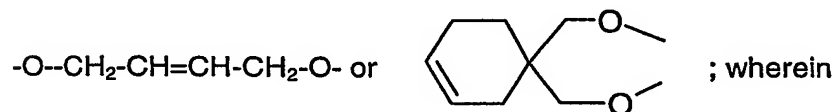
phenyl,  $C_7-C_9$ phenylalkyl or naphthyl which may be unsubstituted or substituted by one or more  $C_1-C_8$ alkyl, halogen, OH,  $C_1-C_8$ alkoxy, carboxy,  $C_1-C_8$ alkoxycarbonyl;

$-C(O)-C_1-C_{36}$ alkyl, or an acyl moiety of a  $\alpha,\beta$ -unsaturated carboxylic acid having 3 to 5 carbon atoms or of an aromatic carboxylic acid having 7 to 15 carbon atoms;

$-SO_3^-Q^+$ ,  $-PO(O^-Q^+)_2$ ,  $-P(O)(OR)_2$ ,  $-SO_2-R_2$ ,  $-CO-NH-R_2$ ,  $-CONH_2$ ,  $COOR_2$ , or  $Si(Me)_3$ , wherein  $Q^+$  is  $H^+$ , ammonium or an alkali metal cation; or

$R_6$  and  $R'_6$  are independently  $-O-C_1-C_{12}$ alkyl,  $-O-C_3-C_{12}$ alkenyl,  $-O-C_3-C_{12}$ alkinyl,  $-O-C_5-C_8$ cycloalkyl,  $-O$ -phenyl,  $-O$ -naphthyl,  $-O-C_7-C_9$ phenylalkyl; or

$R_6$  and  $R'_6$  together form one of the bivalent groups  $-O-C(R_{21})(R_{22})-CH(R_{23})-O-$ ,  $-O-CH(R_{21})-CH_2-C(R_{22})(R_{23})-O-$ ,  $-O-CH(R_{22})-CH_2-C(R_{21})(R_{23})-O-$ ,  $-O-CH_2-C(R_{21})(R_{22})-CH(R_{23})-O-$ ,  $-O-O$ -phenylene- $O-$ ,  $-O-1,2$ -cyclohexyliden- $O-$ ,



$R_{21}$  is hydrogen,  $C_1-C_{12}$ alkyl,  $COOH$ ,  $COO-(C_1-C_{12})$ alkyl or  $CH_2OR_{24}$ ;

$R_{22}$  and  $R_{23}$  are independently hydrogen, methyl ethyl,  $COOH$  or  $COO-(C_1-C_{12})$ alkyl;

$R_{24}$  is hydrogen,  $C_1-C_{12}$ alkyl, benzyl, or a monovalent acyl residue derived from an aliphatic, cycloaliphatic or aromatic monocarboxylic acid having up to 18 carbon atoms; and

$R_7$  and  $R_8$  are independently hydrogen or  $C_1-C_{18}$ alkyl.

3. A method according to claim 2 wherein  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$  are methyl, or  $R_1$  and  $R_3$  are ethyl and  $R_2$  and  $R_4$  are methyl, or  $R_1$  and  $R_2$  are ethyl and  $R_3$  and  $R_4$  are methyl.

4. A method according to claim 2 wherein  $R_5$  is hydrogen or methyl.

5. A method according to claim 2 wherein

$R'_6$  is hydrogen and  $R_6$  is H,  $OR_{10}$ ,  $NR_{10}R_{11}$ ,  $-O-C(O)-R_{10}$  or  $NR_{11}-C(O)-R_{10}$ ;

$R_{10}$  and  $R_{11}$  independently are hydrogen,  $C_1-C_{18}$ alkyl,  $C_2-C_{18}$ alkenyl,  $C_2-C_{18}$ alkinyl or  $C_2-C_{18}$ alkyl which is substituted by at least one hydroxy group or, if  $R_6$  is  $NR_{10}R_{11}$ , taken together, form a  $C_2-C_{12}$ alkylene bridge or a  $C_2-C_{12}$ alkylene bridge interrupted by at least one O atom; or

$R_6$  and  $R'_6$  together are both hydrogen, a group  $=O$  or  $=N-O-R_{20}$  wherein

$R_{20}$  is H or straight or branched  $C_1-C_{18}$ alkyl.

6. A method according to claim 2 wherein

$R_6$  and  $R'_6$  together form one of the bivalent groups  $-O-C(R_{21})(R_{22})-CH(R_{23})-O-$ ,  $-O-CH(R_{21})-CH_{22}-C(R_{22})(R_{23})-O-$ ,  $-O-CH(R_{22})-CH_2-C(R_{21})(R_{23})-O-$ ,  $-O-CH_2-C(R_{21})(R_{22})-CH(R_{23})-O-$  and  $R_{21}$ ,  $R_{22}$  and  $R_{23}$  have the meaning as defined in claim 2.

7. A method according to claim 1 wherein the epoxy group containing monomer different from formula I is selected from the group consisting of ethylene oxide, propylene oxide, 2,3-epoxypropyl-phenylether, 2,3-epoxypropyl-4-nonyl-phenylether, epichlorohydrine and 2,3-epoxypropyl-2,2,3,3,4,4,5,5-octafluoropentylether.

8. A method according to claim 1 wherein in Stepp a) the weight ratio of the monomer of formula I to the sum of the other monomers is from 99:1 to 1:99.

9. A method according to claim 1 wherein in step b) the ethylenically unsaturated monomer or oligomer is selected from the group consisting of styrene, substituted styrene, conjugated dienes, vinyl acetate, vinylpyrrolidone, vinylimidazole, maleic anhydride, (alkyl)acrylic acidanhydrides, (alkyl)acrylic acid salts, (alkyl)acrylic esters, (meth)acrylonitriles, (alkyl)acrylamides, vinyl halides and vinylidene halides.

10. A method according to claim 9 wherein in step b) the ethylenically unsaturated monomers are styrene, methylacrylate, ethylacrylate, butylacrylate, isobutylacrylate, tert. butylacrylate, hydroxyethylacrylate, hydroxypropylacrylate, dimethylaminoethylacrylate, methyl(meth)acrylate, ethyl(meth)acrylate, butyl(meth)acrylate, hydroxyethyl(meth)acrylate, hydroxypropyl(meth)acrylate, dimethylaminoethyl(meth)acrylate, acrylonitrile, acrylamide, methacrylamide or dimethylaminopropyl-methacrylamide.

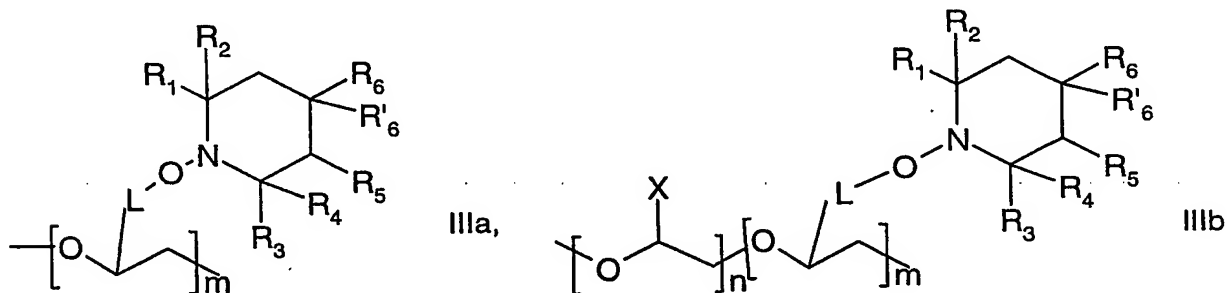
11. A method according to claim 1 wherein in step b) the weight ratio between the polyether prepared in step a) and the ethylenically unsaturated monomer is from 90:10 to 10:90.

12. A method according to claim 1 wherein in step b) the polymerization temperature is from 80° C to 160° C.

13. A composition comprising a compound of formula II as defined in claim 2, at least one epoxy functional monomer different from that of formula II and optional water or an organic solvent or mixtures thereof.

14. A polyether obtainable according to step a) of the method of claim 1.

15. A polyether having a repetitive structural element of formula IIIa or IIIb



wherein  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R'_6$  and  $L$  are as defined above,  $m$  and  $n$  are number from 10 to 1000 and

$X$  is  $H$ ,  $CH_3$ ,  $CH_2-O-C_6H_5$ ,  $CH_2-O-C_6H_5-C_9H_{19}$ ,  $-CH_2Cl$  or  $CH_2-O-CH_2-(CF_2)_3CHF_2$ .

16. A comb or star copolymer obtainable according to the method of claim 1.

17. A comb or star copolymer according to claim 16 wherein the ethylenically unsaturated monomer forming the comb or star is selected from the group consisting of styrene, substituted styrene, (alkyl)acrylic acid anhydrides, (alkyl)acrylic acid salts, (alkyl)acrylic esters, (meth)acrylonitriles and (alkyl)acrylamides.

18. Use of a polyether with pending nitroxylether groups according to claim 15 for the preparation of a comb or star copolymer.

19. Use of a comb or star copolymer obtainable according to the method of claim 1 as adhesive, surface modifier, surfactant or compatibilizer in thermoplastic, elastic or thermosetting polymers or as plastic material for extrusion or injection molding for shaping parts.